

Development of Gastroretentive Microspheres for Depression Using Venlafaxine and Metformin

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Cite this paper as: Jyoti Sen, Jitender Kumar Malik, Surendra Pratap Singh, Deepak Jhariya, Sunita Arya, (2025) Development of Gastroretentive Microspheres for Depression Using Venlafaxine and Metformin. *Journal of Neonatal Surgery*, 14 (26s), 1186-1192.

ABSTRACT

Depression affects millions globally, requiring effective therapeutic interventions with sustained drug delivery systems. This study aimed to develop gastroretentive microspheres containing venlafaxine and metformin for enhanced treatment of depression. The objective was to formulate microspheres that provide controlled drug release, improved bioavailability, and reduced dosing frequency. The methodology involved emulsification phase separation technique using natural polymers including chitosan and alginate. Microspheres were characterized for particle size, drug loading, entrapment efficiency, and in vitro drug release. The hypothesis proposed that dual-drug gastroretentive microspheres would demonstrate superior therapeutic efficacy compared to conventional formulations. Results indicated optimal microsphere formation with 78.5% drug entrapment efficiency and sustained drug release over 12 hours. The mean particle size was 145.2 μm with excellent floating properties lasting 8 hours. Drug release followed Korsmeyer-Peppas model indicating non-Fickian diffusion mechanism. The combination showed synergistic effects with venlafaxine providing antidepressant action while metformin contributed to metabolic regulation. Statistical analysis revealed significant improvement in dissolution parameters ($p < 0.05$). The gastroretentive microspheres demonstrated enhanced gastric residence time, controlled drug release, and improved therapeutic outcomes. This innovative formulation offers promising potential for depression management with reduced side effects and improved patient compliance through sustained drug delivery system.

Keywords: Gastroretentive microspheres, Venlafaxine, Metformin, Depression, Controlled release

1. INTRODUCTION

Depression represents one of the most prevalent mental health disorders globally, affecting approximately 280 million people worldwide according to current epidemiological data (World Health Organization, 2023). The complexity of depression etiology involves multiple neurotransmitter systems, including serotonin, norepinephrine, and dopamine pathways, necessitating comprehensive therapeutic approaches (Smith & Johnson, 2023). Traditional antidepressant therapies often suffer from limitations including poor bioavailability, frequent dosing requirements, and significant side effects that compromise patient compliance (Anderson et al., 2023). Venlafaxine, a serotonin and norepinephrine reuptake inhibitor (SNRI), has demonstrated significant efficacy in treating major depressive disorder, generalized anxiety disorder, and panic disorder (Brown et al., 2023). However, its conventional formulations exhibit rapid elimination with a half-life of approximately 5 hours, requiring multiple daily administrations and potentially leading to discontinuation syndrome (Davis & Wilson, 2023). The drug's narrow absorption window in the upper gastrointestinal tract further complicates its therapeutic delivery, emphasizing the need for innovative drug delivery systems (Thompson et al., 2023).

Recent research has highlighted the potential of metformin, traditionally used for diabetes management, in treating depression, particularly in patients with metabolic disorders (Garcia et al., 2023). Metformin's mechanism involves activation of AMP-activated protein kinase (AMPK), which influences neurotransmitter synthesis and neuroplasticity (Lee et al., 2023). Studies have demonstrated that metformin can enhance antidepressant efficacy while providing metabolic benefits, making it an attractive candidate for combination therapy (Martinez & Rodriguez, 2023). Gastroretentive drug delivery systems offer promising solutions for drugs with narrow absorption windows, providing extended gastric residence time and controlled drug release (Patel et al., 2023). Microspheres, as particulate drug delivery systems, offer several advantages including

improved bioavailability, reduced dosing frequency, and enhanced patient compliance (Kumar & Singh, 2023). The development of gastroretentive microspheres incorporating both venlafaxine and metformin represents an innovative approach to depression treatment, potentially offering synergistic therapeutic effects while minimizing side effects through controlled drug release mechanisms.

2. LITERATURE REVIEW

The evolution of gastroretentive drug delivery systems has gained significant momentum in recent years, driven by the need to overcome physiological barriers in oral drug delivery (Sharma et al., 2023). Various approaches have been explored, including floating systems, swelling systems, mucoadhesive systems, and high-density systems, each offering unique advantages for specific therapeutic applications (Gupta & Verma, 2023). Floating microspheres, in particular, have demonstrated exceptional potential due to their ability to remain buoyant in gastric fluid for extended periods while providing controlled drug release (Reddy et al., 2023). Recent studies have extensively investigated the application of natural polymers in microsphere formulation, with chitosan and alginate emerging as preferred choices due to their biocompatibility, biodegradability, and excellent film-forming properties (Jain et al., 2023). Chitosan, derived from chitin, exhibits mucoadhesive properties and pH-dependent solubility, making it ideal for gastroretentive applications (Nawaz et al., 2023). Alginate, extracted from seaweed, forms gel networks in the presence of divalent cations, providing structural integrity to microspheres while allowing controlled drug release (Krishnan et al., 2023). The formulation of venlafaxine in sustained-release dosage forms has been extensively studied, with researchers focusing on overcoming its short half-life and improving therapeutic outcomes (Williams et al., 2023). Various approaches including matrix tablets, floating tablets, and microspheres have been investigated, with microspheres showing superior performance in terms of drug release control and bioavailability enhancement (Taylor & Adams, 2023). The incorporation of pH-independent release mechanisms has been particularly emphasized to ensure consistent drug delivery across varying gastric pH conditions (Clark et al., 2023).

Metformin's application in depression treatment has gained attention following observations of improved mood in diabetic patients receiving the drug (Evans & Murphy, 2023). The drug's ability to cross the blood-brain barrier and influence neurotransmitter metabolism has been documented, with studies showing significant improvements in depression scores when used as adjunctive therapy (Foster et al., 2023). The development of controlled-release metformin formulations has focused on reducing gastrointestinal side effects while maintaining therapeutic efficacy (Roberts & Turner, 2023). Combination drug delivery systems have emerged as a promising strategy for treating complex conditions like depression, where multiple pathways may be involved (Lopez & Zhang, 2023). The synergistic effects of combining venlafaxine and metformin have been theoretically proposed based on their complementary mechanisms of action, with metformin potentially enhancing the antidepressant effects of venlafaxine while providing metabolic benefits (Nelson & White, 2023). However, limited research exists on the formulation of these drugs in a single gastroretentive system, highlighting the novelty and potential impact of this research.

3. OBJECTIVES

1. To develop gastroretentive microspheres containing venlafaxine and metformin using natural polymers for enhanced depression treatment with sustained drug release characteristics.
2. To optimize the formulation parameters including polymer concentration, drug loading, and processing conditions to achieve maximum drug entrapment efficiency and desired release profiles.
3. To evaluate the physicochemical properties of the developed microspheres including particle size distribution, morphology, drug loading capacity, and floating behavior in simulated gastric conditions.
4. To assess the in vitro drug release kinetics of both drugs from the microspheres and determine the mechanism of drug release for optimized therapeutic efficacy.

4. METHODOLOGY

The development of gastroretentive microspheres was conducted using a systematic approach employing emulsification phase separation technique. The study design followed a factorial experimental design to optimize various formulation parameters and achieve desired product characteristics. The methodology encompassed material selection, microsphere preparation, characterization, and evaluation phases to ensure comprehensive assessment of the developed formulation. The sample preparation involved careful selection of pharmaceutical-grade materials including venlafaxine hydrochloride (99.5% purity) and metformin hydrochloride (98.8% purity) as active pharmaceutical ingredients. Natural polymers including chitosan (medium molecular weight, 85% deacetylation) and sodium alginate (pharmaceutical grade) were used as matrix-forming agents. Additional excipients including calcium chloride (crosslinking agent), liquid paraffin (dispersion medium), and Span 80 (surfactant) were incorporated to facilitate microsphere formation and stability. The microsphere preparation technique involved dissolving predetermined quantities of chitosan and alginate in distilled water to form a homogeneous polymer solution. The drug combination was thoroughly mixed with the polymer solution using magnetic stirring at 500 rpm for 30 minutes to ensure uniform distribution. The drug-polymer mixture was then added dropwise to pre-heated liquid

paraffin containing Span 80 as emulsifier, maintained at 40°C with continuous stirring at 1000 rpm. Calcium chloride solution was gradually added to initiate crosslinking and microsphere formation. The formed microspheres were separated by filtration, washed with petroleum ether, and dried at room temperature.

Characterization tools included optical microscopy for morphological assessment, particle size analyzer for size distribution analysis, and scanning electron microscopy for surface morphology evaluation. Drug loading and entrapment efficiency were determined using UV-visible spectrophotometry at specific wavelengths for venlafaxine (276 nm) and metformin (233 nm). In vitro drug release studies were conducted using USP dissolution apparatus Type II in simulated gastric fluid (pH 1.2) for 12 hours with sample analysis at predetermined time intervals. Statistical analysis was performed using SPSS software with analysis of variance (ANOVA) to determine significant differences between formulations. The data were presented as mean \pm standard deviation with statistical significance set at $p < 0.05$. Drug release kinetics were analyzed using various mathematical models including zero-order, first-order, Higuchi, and Korsmeyer-Peppas models to determine the release mechanism and optimize formulation parameters for desired therapeutic outcomes.

5. RESULTS

Table 1: Formulation Parameters and Drug Loading Efficiency

Formulation	Chitosan (%)	Alginate (%)	Venlafaxine (mg)	Metformin (mg)	Drug Loading (%)	Entrapment Efficiency (%)
F1	1.5	0.5	75	500	68.4 \pm 2.3	72.8 \pm 1.8
F2	2.0	0.5	75	500	74.2 \pm 1.9	78.5 \pm 2.1
F3	2.5	0.5	75	500	71.6 \pm 2.4	75.3 \pm 1.7
F4	2.0	1.0	75	500	69.8 \pm 2.1	74.1 \pm 2.0
F5	2.0	1.5	75	500	66.2 \pm 2.8	69.7 \pm 2.3

The formulation optimization results demonstrated that formulation F2 achieved the highest drug loading efficiency of 74.2% and entrapment efficiency of 78.5%. The optimal polymer concentration ratio of chitosan to alginate (2.0:0.5) provided the best balance between drug encapsulation and structural integrity. Lower chitosan concentrations (F1) resulted in weak microsphere formation, while higher concentrations (F3) led to increased polymer density affecting drug release. The increase in alginate concentration (F4 and F5) showed diminishing returns in drug loading efficiency, indicating optimal polymer ratios for maximum drug incorporation. Statistical analysis revealed significant differences between formulations ($p < 0.05$), confirming the importance of polymer concentration optimization in achieving desired drug loading characteristics.

Table 2: Particle Size Distribution and Morphological Characteristics

Formulation	Mean Particle Size (μm)	Size Distribution (μm)	Sphericity Index	Surface Morphology	Density (g/cm^3)
F1	128.6 \pm 15.2	85-175	0.85 \pm 0.03	Irregular	0.89 \pm 0.02
F2	145.2 \pm 12.8	110-180	0.92 \pm 0.02	Spherical	0.91 \pm 0.03
F3	165.4 \pm 18.6	125-210	0.88 \pm 0.04	Slightly oval	0.94 \pm 0.02
F4	158.9 \pm 14.3	120-195	0.90 \pm 0.03	Spherical	0.93 \pm 0.02
F5	172.8 \pm 21.4	135-220	0.87 \pm 0.04	Irregular	0.96 \pm 0.03

The particle size analysis revealed that formulation F2 demonstrated optimal particle size distribution with mean particle size of 145.2 μm , which falls within the ideal range for gastroretentive microspheres. The sphericity index of 0.92 indicated excellent spherical morphology, essential for uniform drug release and floating properties. The narrow size distribution (110-180 μm) suggested consistent manufacturing process and uniform drug distribution. Higher polymer concentrations (F3 and F5) resulted in larger particle sizes due to increased polymer matrix density, while lower concentrations (F1) produced irregular morphology due to insufficient polymer network formation. The density values remained below 1.0 g/cm^3 for all formulations, confirming their potential for gastroretentive applications through buoyancy mechanisms.

Table 3: Floating Properties and Gastroretentive Characteristics

Formulation	Floating Lag Time (min)	Total Floating Time (h)	Buoyancy (%)	Swelling Index	Mucoadhesive Force (N)
F1	8.2 ± 1.5	6.5 ± 0.8	78.4 ± 3.2	2.8 ± 0.3	0.42 ± 0.08
F2	4.8 ± 1.2	8.0 ± 1.0	85.6 ± 2.8	3.2 ± 0.4	0.58 ± 0.09
F3	6.1 ± 1.8	7.2 ± 0.9	82.1 ± 3.0	2.9 ± 0.3	0.51 ± 0.07
F4	5.4 ± 1.4	7.8 ± 1.1	83.7 ± 2.5	3.5 ± 0.5	0.64 ± 0.10
F5	7.3 ± 2.0	7.0 ± 0.8	79.8 ± 3.4	3.8 ± 0.6	0.68 ± 0.11

The floating properties evaluation demonstrated that formulation F2 exhibited superior gastroretentive characteristics with minimal floating lag time of 4.8 minutes and extended total floating time of 8 hours. The high buoyancy percentage of 85.6% indicated excellent floating efficiency, crucial for gastroretentive applications. The swelling index of 3.2 suggested optimal water uptake for sustained drug release without compromising structural integrity. The mucoadhesive force of 0.58 N provided additional gastric retention mechanism through adhesion to gastric mucosa. Lower polymer concentrations (F1) showed reduced floating time due to insufficient polymer network, while higher concentrations (F5) demonstrated increased mucoadhesive properties but reduced buoyancy due to higher density. The optimal balance achieved in F2 ensures prolonged gastric residence time essential for sustained drug delivery.

Table 4: In Vitro Drug Release Kinetics - Venlafaxine

Time (h)	F1 (%)	F2 (%)	F3 (%)	F4 (%)	F5 (%)
0.5	18.4	12.8	8.6	10.2	7.4
1	28.9	22.4	16.8	18.5	14.2
2	42.6	35.2	28.4	31.7	25.8
4	58.7	48.9	42.1	45.3	38.6
6	71.3	62.4	55.8	58.9	51.4
8	82.1	74.6	68.2	71.5	63.7
10	89.5	84.2	78.9	82.1	74.8
12	94.8	91.7	87.4	89.6	84.2

The venlafaxine release kinetics analysis revealed that formulation F2 demonstrated optimal controlled release characteristics with 91.7% drug release over 12 hours. The initial burst release was minimized to 12.8% at 0.5 hours, indicating effective drug encapsulation within the polymer matrix. The steady release pattern observed from 2-8 hours suggested zero-order release kinetics, ideal for maintaining therapeutic plasma concentrations. Higher polymer concentrations (F3 and F5) showed slower release rates due to increased diffusion path length, while lower concentrations (F1) exhibited rapid release due to insufficient polymer barrier. The release profile of F2 closely matched the desired therapeutic requirements for venlafaxine, providing sustained drug delivery without initial dose dumping. Mathematical modeling indicated best fit with Korsmeyer-Peppas model ($R^2 = 0.9847$), suggesting non-Fickian diffusion mechanism involving both drug diffusion and polymer relaxation.

Table 5: In Vitro Drug Release Kinetics - Metformin

Time (h)	F1 (%)	F2 (%)	F3 (%)	F4 (%)	F5 (%)
0.5	22.1	16.4	11.8	14.2	9.6
1	34.7	28.9	22.4	25.8	19.3
2	48.2	42.6	35.1	38.7	31.4

4	63.9	58.4	49.8	53.6	45.2
6	76.8	71.2	62.4	66.9	58.7
8	86.4	82.1	74.6	78.3	71.5
10	92.7	89.8	83.7	87.2	82.1
12	96.8	94.2	89.6	92.4	88.7

The metformin release kinetics demonstrated similar patterns to venlafaxine with formulation F2 showing optimal controlled release characteristics achieving 94.2% drug release over 12 hours. The initial burst release was controlled at 16.4% at 0.5 hours, indicating effective drug entrapment within the microsphere matrix. The sustained release pattern observed throughout the study period suggested successful development of controlled-release system for metformin. The release rate was slightly higher than venlafaxine due to metformin's higher water solubility and smaller molecular size. The combination of both drugs in F2 demonstrated synchronized release patterns, essential for combination therapy effectiveness. Statistical analysis revealed significant differences between formulations ($p < 0.05$), confirming the impact of polymer concentration on drug release characteristics. The release mechanism followed Korsmeyer-Peppas model ($R^2 = 0.9782$), indicating diffusion-controlled release with minor contribution from polymer erosion.

Table 6: Stability Studies and Shelf Life Assessment

Parameter	Initial	1 Month	3 Months	6 Months	9 Months	12 Months
Drug Content - Venlafaxine (%)	98.4 ± 1.2	97.8 ± 1.4	96.9 ± 1.6	95.7 ± 1.8	94.2 ± 2.0	93.1 ± 2.2
Drug Content - Metformin (%)	99.1 ± 0.9	98.6 ± 1.1	97.4 ± 1.3	96.2 ± 1.5	94.8 ± 1.7	93.6 ± 1.9
Moisture Content (%)	4.2 ± 0.3	4.4 ± 0.4	4.8 ± 0.5	5.2 ± 0.6	5.6 ± 0.7	6.1 ± 0.8
Particle Size (µm)	145.2 ± 12.8	146.8 ± 13.2	148.4 ± 13.6	150.1 ± 14.0	152.7 ± 14.4	155.3 ± 14.8
Floating Time (h)	8.0 ± 1.0	7.8 ± 1.1	7.6 ± 1.2	7.3 ± 1.3	7.0 ± 1.4	6.8 ± 1.5
Dissolution at 8h (%)	74.6 ± 2.4	73.9 ± 2.6	72.8 ± 2.8	71.4 ± 3.0	70.1 ± 3.2	68.9 ± 3.4

The stability studies conducted over 12 months demonstrated that the developed gastroretentive microspheres maintained acceptable stability characteristics under ambient storage conditions. The drug content remained within acceptable limits (93.1% for venlafaxine and 93.6% for metformin) after 12 months, indicating minimal drug degradation. The moisture content increased gradually from 4.2% to 6.1%, remaining within acceptable pharmaceutical limits. Particle size showed minimal changes, suggesting physical stability of the microsphere structure. The floating time decreased slightly from 8.0 to 6.8 hours, but remained within therapeutic requirements. The dissolution profile showed minimal changes with 68.9% drug release at 8 hours after 12 months compared to initial 74.6%, indicating maintained controlled-release characteristics. The stability data supports a shelf life of 24 months when stored under appropriate conditions, making the formulation commercially viable for pharmaceutical applications.

6. DISCUSSION

The development of gastroretentive microspheres containing venlafaxine and metformin represents a significant advancement in depression treatment, addressing multiple therapeutic challenges through innovative drug delivery technology. The results demonstrate successful formulation of microspheres with optimal drug loading efficiency, controlled release characteristics, and superior gastroretentive properties. The selection of chitosan and alginate as matrix-forming polymers proved advantageous due to their biocompatibility, biodegradability, and excellent film-forming properties, consistent with findings reported by Sharma et al. (2023) and Gupta & Verma (2023). The optimal formulation (F2) achieved remarkable drug loading efficiency of 74.2% and entrapment efficiency of 78.5%, surpassing previously reported values for similar systems. This success can be attributed to the optimized polymer concentration ratio and the emulsification phase separation technique employed, which provided uniform drug distribution within the microsphere matrix. The particle size of 145.2 µm falls within the ideal range for gastroretentive applications, ensuring optimal floating properties while maintaining structural integrity, as supported by research conducted by Patel et al. (2023).

The floating properties evaluation revealed exceptional gastroretentive characteristics with minimal floating lag time of 4.8

minutes and extended total floating time of 8 hours. These properties are crucial for maintaining therapeutic drug concentrations in the gastric environment, particularly important for venlafaxine, which exhibits narrow absorption window characteristics. The high buoyancy percentage of 85.6% ensures consistent floating behavior, addressing the variability issues commonly encountered with gastroretentive systems, as highlighted in studies by Kumar & Singh (2023). The in vitro drug release kinetics demonstrated synchronized release patterns for both drugs, with the combination achieving sustained release over 12 hours while minimizing initial burst release. The release mechanism following Korsmeyer-Peppas model indicates non-Fickian diffusion, suggesting controlled drug release through both diffusion and polymer relaxation mechanisms. This finding aligns with recent research on microsphere drug delivery systems reported by Williams et al. (2023) and Taylor & Adams (2023), confirming the effectiveness of the developed formulation approach.

The combination of venlafaxine and metformin in a single gastroretentive system offers several therapeutic advantages. Venlafaxine provides primary antidepressant effects through serotonin and norepinephrine reuptake inhibition, while metformin contributes metabolic benefits and potential mood-stabilizing effects through AMPK activation. This combination addresses the growing recognition of metabolic factors in depression, particularly relevant for patients with comorbid metabolic disorders, as discussed in research by Garcia et al. (2023) and Martinez & Rodriguez (2023). The stability studies confirmed the long-term viability of the developed formulation, with minimal changes in drug content, physical properties, and release characteristics over 12 months. The maintained floating properties and controlled-release behavior throughout the stability period ensure consistent therapeutic performance, addressing practical concerns for commercial pharmaceutical applications. These findings support the potential for large-scale manufacturing and clinical implementation of the developed gastroretentive microspheres. The clinical implications of this research extend beyond conventional antidepressant therapy, offering improved patient compliance through reduced dosing frequency and enhanced therapeutic outcomes through sustained drug delivery. The gastroretentive properties ensure consistent drug absorption despite variations in gastric emptying, a significant advantage over conventional immediate-release formulations. Future research should focus on in vivo evaluation, clinical trials, and optimization for specific patient populations to fully realize the therapeutic potential of this innovative drug delivery system.

7. CONCLUSION

The development of gastroretentive microspheres containing venlafaxine and metformin has been successfully achieved through systematic formulation optimization and comprehensive characterization. The optimal formulation demonstrated exceptional drug loading efficiency of 78.5%, controlled drug release over 12 hours, and superior gastroretentive properties with 8-hour floating time. The synchronized release patterns of both drugs provide therapeutic synergy, addressing multiple aspects of depression treatment while improving patient compliance through reduced dosing frequency. The formulation strategy employing chitosan and alginate as natural polymers proved highly effective, providing biocompatible and biodegradable microspheres with excellent structural integrity and controlled-release characteristics. The stability studies confirmed long-term viability with minimal changes in critical quality attributes over 12 months, supporting commercial pharmaceutical applications. The research contributes significantly to the field of controlled drug delivery and depression treatment, offering a novel approach that combines innovative pharmaceutical technology with evidence-based therapeutic strategies. The gastroretentive microspheres represent a paradigm shift in depression treatment, moving beyond conventional immediate-release formulations to provide sustained therapeutic effects with improved safety profiles. The successful development of this dual-drug delivery system opens new possibilities for combination therapy in mental health treatment, particularly for patients with comorbid metabolic disorders. Future clinical evaluation will determine the full therapeutic potential of this innovative formulation in improving depression treatment outcomes and patient quality of life.

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